

Volvo Construction Equipment  
Building Tomorrow



# EC18E

Volvo Compact Excavators 1.73-2.10 t 16.3 hp



# Light work of tough jobs

A small machine packed with big features, the EC18E is designed to promote low operating costs. Built for durability and easy to service, this compact excavator will make light work of tough jobs.

## Small but tough

The unique high-profile counterweight design is made from three strong pieces of cast iron which wrap around the rear of the machine, protecting all vital components. All-around steel panels, recessed 10mm from the counterweight, offer further protection.



## Best-in-class serviceability

Complete maintenance tasks with speed thanks to the hinged fuel tank which enables an impressive ease of access to the engine compartment, and easy to locate daily check points. A 50-hour greasing interval further contributes towards the best-in-class serviceability of this machine.



## Safety first

Safety is built-in to the machine with a ROPS/TOPS/FOPS cab and canopy, a large entrance including high visibility step, and an orange seatbelt as standard for easy checks by site managers.



## The operator's choice

The roomy and uncluttered cab is designed to keep operators comfortable and productive, while its flat floor makes it easy to keep clean. Superior visibility, simple layout of the controls, fingertip controls and large travel pedals contribute towards the great ease of operation.





# SMALL MACHINE, BIG PERFORMANCE

Take performance to a new level, with a 13% increase in traction force and 2 130kg of combined digging forces. The 11% longer undercarriage contributes to even better all-around lifting capacity and stability, compared to the previous generation. Add in the smooth combination of movements which make grading jobs easier, as well as the ability to work close to the blade, and completing tasks on site has never been quicker.

# The ultimate all-rounder

Go where other machines cannot thanks to the compact design of the EC18E. Easy to operate and easy to transport, this 1.8t excavator is the perfect choice when a compact machine is right for your application.



## Transport with ease

Transportation of the machine is safe and secure, thanks to its light weight and convenient design. With automatic slew lock and four easily accessed large tie-down points on the upper frame, the machine can be safely transported on a small trailer with up to three buckets and a hydraulic breaker, while maintaining a total transport weight of less than 2t.



## Smooth loading

Thanks to its optimized weight balance, redesigned undercarriage with longer tracks, automatic two speed travel and large hydraulic pedals, the EC18E will smoothly load on to a trailer. Carry multiple buckets with ease with the Volvo bucket transportation system.



**Compact by design**

With a variable undercarriage that retracts to less than 1m and expands up to 1.35m, combined with a reduced machine height to less than 2.35m, you can count on the compact excavator to deliver superior performance when working in confined spaces. The machine design ensures that the right frame corner, swing post and cylinder stay within the tracks, resulting in maximum visibility and a reduced risk of machine damage when working alongside obstacles.



**Perfect control**

Experience precise, smooth and effortless command of the boom offset and auxiliary hydraulic flows with proportional fingertip controls. The easy-to-use joystick allows you to fine-tune the maximum hydraulic flow of any attachment to ensure ideal speed and power for any task.

# Compact versatility

## SMALL MACHINE, BIG PERFORMANCE

- 13% increase in traction force
- 2 130 kg combined digging forces
- Improved lifting capacity by an average of 22% to the front
- 140mm increase in digging depth

## SMALL BUT TOUGH

- All-around steel panels **NEW**
- High-profile cast counterweight **A VOLVO EXCLUSIVE**
- Boom cylinder on top
- Protected hoses, routed inside the boom
- In-track boom swing

## SAFETY FIRST

- High visibility entry step and cab handrail, orange seatbelt **A VOLVO EXCLUSIVE**
- 4 large easily accessible tie-down points on the upper frame **NEW**
- Controls lock options (switch, seat operator presence or buckled seatbelt sensor) **A VOLVO EXCLUSIVE**
- Easy entrance-exit to cab

## VERSATILE PERFORMANCE

- Secondary accessory circuit **A VOLVO EXCLUSIVE**
- Double acting circuit for hydraulic quick coupler **NEW**
- Variable undercarriage, under 1-meter wide



## THE OPERATOR'S CHOICE

- Easy front window opening with lower window removal and storage ability **NEW**
- Fingertip controls, with adjustable hydraulic flow **A VOLVO EXCLUSIVE**
- Simple controls layout
- Automatic 2-speed travel
- Smooth combined movements



## MAXIMIZE PROFITABILITY

- Convenient access to engine compartment thanks to hinged fuel tank **A VOLVO EXCLUSIVE**
- Auto engine shutdown and auto-idle (options) **A VOLVO EXCLUSIVE**
- All-around flat windows
- 50-hour greasing intervals
- Patented hydraulic filter

## THE COMPLETE PACKAGE

- Range of Volvo buckets and quick couplers
- Matched Volvo breaker
- Genuine Volvo Parts
- Volvo Financial Services

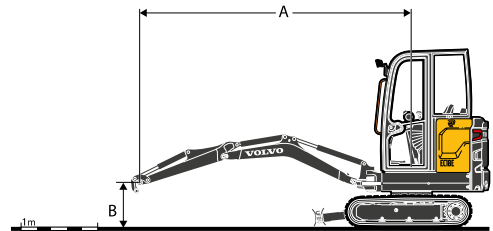
# Volvo EC18E in detail

Engine		
Engine		D0.9A
Max. power at	r/min	2 300
Gross	kW	12
	hp	16.3
According to ISO 2534 / SAE J1995		
Max. torque	Nm	52
at engine speed	r/min	1 800
No. of cylinders		3
Displacement	cm <sup>3</sup>	898
Bore	mm	72
Stroke	mm	73.6
Compression ratio		24
Electrical system		
Voltage	V	12
Battery	V	1 x 12
Battery capacity	Ah	42 - 70
Alternator	V/Ah	12/40
Swing system		
Max, slew speed	r/min	9.5
Max, slew torque	daNm	243
Undercarriage		
Bottom/top rollers per side		3 / 0
Track tension		By grease piston
Blade (width x height)	mm	1 340 x 230
Digging Performances		
Standard bucket width (blade, W/O side cutter)	mm	450
Standard bucket mass	kg	33
Standard bucket rated capacity	l	36
Bucket rotation	°	196
Bucket breakout force (ISO)	daN	1 290
Short arm tearout force (ISO)	daN	795
Long arm tearout force (ISO)	daN	695

Weight and Ground Pressure		
Operating weight according to ISO 6016	kg	1 810
Ground pressure (cab)	kPa	28.4
Transport weight	kg	1 735
With rubber tracks	mm	230
With short arm	mm	950
With fuel tank capacity	%	100
With canopy	-kg	84
With long arm	+kg	4
With long arm and heavy counterweight	+kg	38
With steel tracks	+kg	78
Hydraulic system		
Pump type		Piston pump / Gear pump
Maximum system flow	l/min	48 / 34
Maximum flow for accessories	l/min	43 / 30
Maximum flow for 2nd accessory circuit (option)	l/min	23
Maximum operating pressure	MPa	17
Travel System		
Max, drawbar pull	daN	1 300
Max. travel speed low	km/h	1.8 / 2.5
Max. travel speed high	km/h	3.5 / 4.6
Gradeability	°	30
Service Refill		
Fuel tank	l	21
Hydraulic system, total	l	21
Hydraulic tank	l	15
Sound Level		
Interior sound level according to ISO 6396		
LpA	dB(A)	78
External sound level according to ISO 6395 and EU Noise Directive (2000/14/EC) and 474-1:2006 +A1:200		
LwA	dB(A)	93

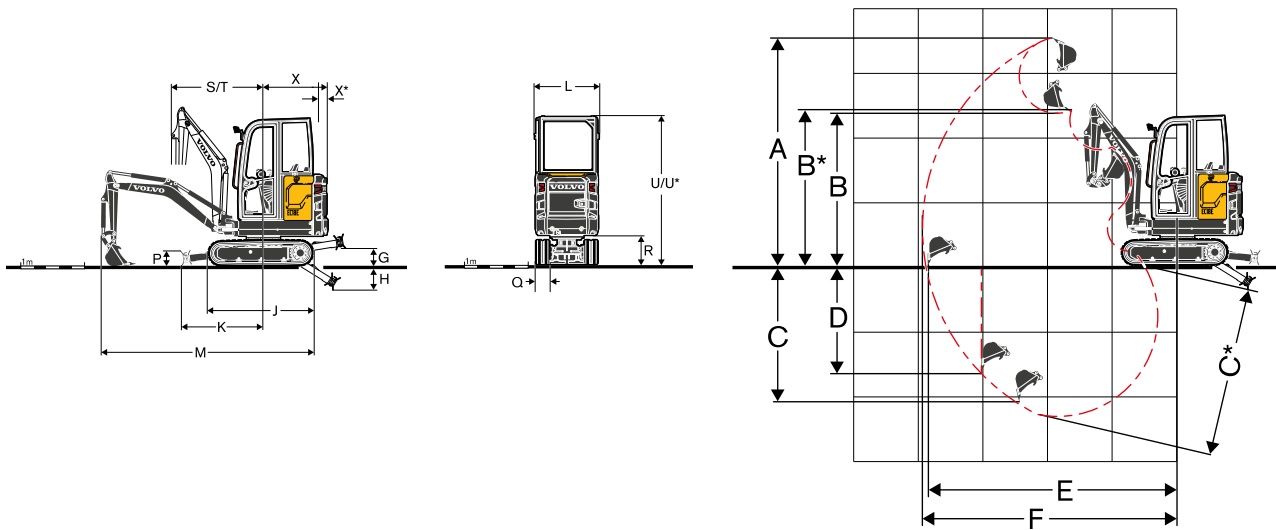
## LIFTING CAPACITY EC18E

These capacities are given for a machine equipped with a cabin, rubber tracks and without a bucket or quick coupler. The below values are in compliance with ISO standard 10567. They do not exceed 75% of the tipping load or 87% of the hydraulic limit with the machine on firm level ground. Loads marked with an asterisk (\*) are limited by machine's hydraulic lifting capacity rather than tipping load. Caution: In accordance with EN 474-5, the machine must be equipped to carry out handling operations. It is the operator's obligation to know and follow the applicable national and local safety regulations.



	Lifting point height (B) m		Lifting point radius (A)						Max. m
			2.0 m		3.0 m		Max reach		
Arm: 950mm + Dozer blade up	2	kg	-	-	-	-	278*	278*	2.95
	1	kg	448*	448*	292*	292*	263*	263*	3.32
	0	kg	542*	542*	294*	294*	247*	247*	3.28
	-1	kg	423*	423*	-	-	239*	239*	2.81
Arm: 950mm + Dozer blade down	2	kg	-	-	-	-	278*	278*	2.95
	1	kg	448*	448*	292*	292*	263*	263*	3.32
	0	kg	542*	542*	294*	294*	247*	247*	3.28
	-1	kg	423*	423*	-	-	239*	239*	2.81
Arm: 950mm + Dozer blade down + Heavy counterweight	2	kg	-	-	-	-	278*	278*	2.95
	1	kg	448*	448*	292*	292*	263*	263*	3.32
	0	kg	542*	542*	294*	294*	247*	247*	3.28
	-1	kg	423*	423*	-	-	239*	239*	2.81
Arm: 1 150mm + Dozer blade up	2	kg	-	-	241*	241*	245*	245*	3.17
	1	kg	373*	373*	276*	276*	240*	240*	3.52
	0	kg	548*	548*	297*	297*	228*	228*	3.48
	-1	kg	452*	452*	232*	232*	222*	222*	3.05
Arm: 1 150mm + Dozer blade down	2	kg	-	-	241*	241*	245*	245*	3.17
	1	kg	373*	373*	276*	276*	240*	240*	3.52
	0	kg	548*	548*	297*	297*	228*	228*	3.48
	-1	kg	452*	452*	232*	232*	222*	222*	3.05
Arm: 1 150mm + Dozer blade down + Heavy counterweight	2	kg	-	-	241*	241*	245*	245*	3.17
	1	kg	373*	373*	276*	276*	240*	240*	3.52
	0	kg	548*	548*	297*	297*	228*	228*	3.48
	-1	kg	452*	452*	232*	232*	222*	222*	3.05





## DIMENSIONS

Description		Unit	EC18E	
Arm		mm	950	1150
A	Maximum cutting height	mm	3 439	3 582
B	Maximum dump height	mm	2 444	2 588
B*	Maximum bucket clearance	mm	2 482	2 625
C	Digging depth	mm	2 234	2 434
C*	Maximum digging depth	mm	2 500	2 700
D	Maximum vertical wall digging depth	mm	1 898	2 091
E	Maximum digging reach at ground level	mm	3 800	3 993
G	Highest position dozer blade	Short blade Long blade	mm	225 267
H	Lowest position dozer blade	Short blade Long blade	mm	296 386
J	Track length	mm	1 620	
K	Dozer blade, maximum reach at ground level	Short blade Long blade	mm	1 082 1 272
L	Overall width with 230mm tracks	Min Max	mm	995 1 352
M	Overall length	mm	3 550	3 431
M*	Transport length (arm lowered)	Short blade Long blade	mm	3 810 4 000
P	Dozer blade height	mm		231
Q	Shoe width (rubber)	mm		230
Q(1)	Shoe width (steel)	mm		230
R	Ground clearance to superstructure	mm		456
S	Front slew radius	mm	1 455	1 476
T	Front slew radius with maximum offset	mm	1 181	1 184
U	Overall height cab	mm		2 334
U*	Overall height canopy	mm		2 298
X	Tail slew radius	mm		1 018
X1	Rear overhang (across tracks)	mm		342
β1	Maximum boom offset to the right	mm		419
β2	Maximum boom offset to the left	mm		525

(1) Option

## ATTACHMENTS SPECIFICATIONS

	Unit	General Purpose buckets							Aggressive Cut buckets			Ditching buckets				Hydraulic breaker HB02 Low Noise	
		200	250	300	400	450	500	600	350	550*	550	Fixed		Tilttable			
Quick Coupler type	mm											850	1 000	850	1 000		
Volvo mechanical (pin-on)	l	14	19	23	32	36	41	51	-	-	-	59	76	59	-	-	Pin-on bracket
Lehnhoff® mechanical	l	-	-	23	32	-	41	-	-	-	-	59	76	59	-	-	Lehnhoff type bracket
Mechanical, symmetrical type	l	-	-	-	-	-	-	-	25	55	55	-	76	-	76	-	Symmetrical type bracket

\*with teeth

For more details, see Attachments catalogue

# Equipment

## STANDARD EQUIPMENT

### Engine

Low emission, water-cooled, Volvo 3-cylinder diesel engine, meeting EPA Tier 4 and EU Stage V environmental regulations

Starter motor protected against ignition when engine is already running

Automatic engine cut-off in case of overheating or low oil level

Engine starting safety device: the left console must be raised to operate the starter

Dry-type single element air filter

Water separator and translucent fuel filter

Plastic tank with drain plug

### Drivetrain

Automatic two-speed travel hydraulic motors with reduction gears

Inner flange bottom rollers lubricated for life

Grease tensioning wheel lubricated for life

### Electric / Electronic control system

Maintenance-free battery

IP67 protected electrical system and high quality connectors

Battery disconnect connector

Two working lights on cab version

Working light on the canopy frame

12V power socket in cab with cellular phone storage

### Swing system

Radial piston hydraulic motor with integrated shockless valve

Automatic multi-disc spring applied hydraulic released slew brake

Centralized and remote lubrication of crown wheel and ball bearing

### Superstructure

Stamped steel panels all-around, recessed 10 to 15mm

4 integrated tie-down points on upper structure

### Undercarriage

Box welded fabricated frame

Sturdy removeable protecting covers for track motors and slew system

Box section highly rigid dozer blade structure

### Hydraulic system

High performance Volvo hydraulic system

Flow-Sharing and Load Sensing main control valve

Boom cylinder cushioning at end stroke (up)

Patented filtering and filling element

Large side by side oil cooler and radiator

Double-acting hydraulic circuit for accessories

Hydraulic hoses routed inside the boom for increased protection

Plastic tank with drain plug

### Cab / Canopy

Cushionned operator station

Large entrance access

Large and roomy uncluttered floor

Highly visible orange footstep

Highly visible orange seatbelt with warning indicator on display

Toolbox with integrated storage for operator's manual and lockable door

### Cab

Highly visible orange handrail

Flat toughened glass all-around

Gas-strut assisted front window opening

Front windscreen wiper and washer nozzle

Right hand side sliding window

Heating systems with in-cab adjustment of temperature and air flow, and multiple air vents

Filtered air inlet

Radio preparation (antenna, wire harness)

### Digging equipment

Casted end and structural parts on arm, pivot, undercarriage and upper structure nozzle

Monoblock box welded fabricated boom and arm

Long-life steel bushings & hardened, pre-lubricated and corrosion resistant pins

50-hours intervals on all grease points

## STANDARD EQUIPMENT

### Machine controls

Automatic locking device for pilot controls and travel levers when the left console is raised

Proportional and adjustable fingertip control for boom offset and auxiliary circuit

Large travel pedals

Breaker (full flow) toggle switch on right joystick

Pressure accumulator to lower the equipment on the ground

### Instrumentation and monitoring

Permanent digital hour meter visible from outside cab

Warning lights for hydraulic filter and air filter restriction

Engine temperature and fuel level gauges

### Official approval

Machine conforming to European directive 2006/42/EC

Noise emissions in the environment conforming to directive 2000/14/EC

Hand Arm Vibrations - Whole Body Vibrations compliant with directive 2002/44/EC

Electromagnetic compatibility (EMC) conforming to European directive 2004/108/EC and its amendments

Object handling device conforming to EN 474-1 and EN 474-5 standards

ROPS (Roll-Over Protective Structure) conforming to ISO 3471-1 and SAE J1040 standards

TOPS (Tip-Over Protective Structure) conforming to ISO 12117 and EN 13531 standards

OPG 1 (Operator Protective Guard on top) conforming to ISO 10262 standard (when equipped)

## OPTIONAL EQUIPMENT

### Engine

Dual stage air filter

Auto idling system

Engine auto shut-down with time adjustment

### Operator environment

Robust 4-pillar structure canopy

Heated cab

Vinyl seat with mechanical suspension, low back and 2" orange seatbelt

Vinyl seat with mechanical suspension, extended back with lumbar adjustment and 2" orange retractable seatbelt

Vinyl seat with mechanical suspension, extended back with lumbar adjustment and 3" retractable seatbelt

Fabric seat with mechanical suspension, low back and 2" orange seatbelt

Fabric seat with mechanical suspension, extended back with lumbar adjustment and 2" orange retractable seatbelt

Fabric seat with mechanical suspension, extended back with lumbar adjustment and 3" retractable seatbelt

Additional lockable storage box (behind the seat)

Electrical switch for ISO/SAE control pattern change

Travel alarm

Radio, AUX, USB, Bluetooth

Radio DAB, USB, Bluetooth, MP3

Anti-theft, code lock

Anti-theft, coded key

Controls lock, switch

Controls lock, seat operator presence and switch

Controls lock, seatbelt sensor

Front guard OPG1 for canopy

Severe-duty guards for cab (OPG2, front & top)

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**OPTIONAL EQUIPMENT**

Tool kit

**Machine exterior**

Left/Right rearview mirror

One protected worklight on the boom

One rear worklight

Rotating beacon

One protected worklight on the boom LED

One rear worklight LED

LED worklights package

Warning beacon, flashing LED

Green beacon link to safety belt

Heavy counterweight

Several level of customisation (RAL specifications) to match with your corporate identity

**Undercarriage**

230mm rubber tracks

230mm steel tracks

Short dozer blade

Long dozer blade

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**OPTIONAL EQUIPMENT****Hydraulics**

Relief valve for auxiliaries

Breaker/Shear valve

Hydraulic drain for accessories

Second accessory circuit with proportional and adjustable controls

Kit 2 flat face hydraulic couplings

Kit 4 flat face hydraulic quick couplings

Double acting circuit for hydraulic quick couplers

Boom and arm safety lifting valves

Boom, arm and dozer blade safety lifting valves

Safety valve certification

Mineral hydraulic oil VG32

Mineral hydraulic oil VG46

Mineral hydraulic oil VG68

Bio hydraulic oil VG32 (PANOLIN®)

Bio hydraulic oil VG46 (PANOLIN®)

**Digging equipment**

Short arm

Long arm

**Machine controls**

On/Off fingertip control for boom offset and auxiliary circuit

**Attachments**

Volvo mechanical quick coupler (pin-on)

Lehnhoff® mechanical quick coupler

Symmetrical type mechanical quick coupler (S30)

General Purpose buckets

Fixed Ditching buckets

Tilttable Ditching buckets

Hydraulic breaker HB02LN

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**SELECTION OF VOLVO OPTIONAL EQUIPMENT****LED lights and beacon****Anti-theft, coded key****Short or long arm****Short or long blade****Steel tracks****Auto-idle and auto engine shutdown**

Not all products are available in all markets. Under our policy of continuous improvement, we reserve the right to change specifications and design without prior notice. The illustrations do not necessarily show the standard version of the machine.

**VOLVO**

**Volvo Construction Equipment**

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